



INSTALLATION INSTRUCTIONS FOR TEUTONIC® SERIES BRICKMOULD & SILL NOSING

Please read and follow the Installation Instructions completely. If you have any questions about this or any of our products, please call your local Kolbe & Kolbe dealer.

Job Site Tools for Application

- Safety Glasses
- Cordless or Pneumatic Reversible Driver
- P2 Phillips Head Bits
- Rubber Hammer
- Utility knife

STEP #1: Prepare Frame Accessory Groove

See **figure 1&2**. The brickmould and sill nosing accessories are installed into the exterior accessory groove of the frame. The accessory groove will need to be cleaned out with a utility knife on all corners of the welded frame if already not done. Use the utility knife and cut back the accessory groove $3/16$ " to create clearance for the accessories in the corners.



Figure 1



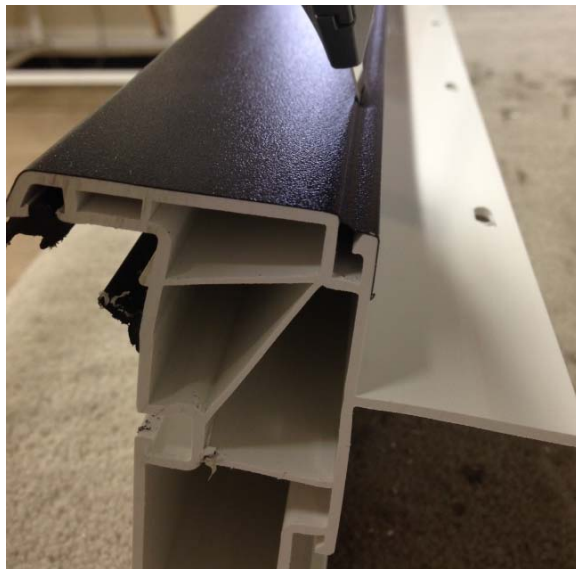
Figure 2

Mulling or Applying Accessories to Units with Exterior Foil

1. Unit's that have an exterior foil the foil needs to be trimmed out of the exterior accessory groove where mull covers will be installed into. If not the leg on the frame will break off due to the buildup of laminate in that groove.



2. Take a utility knife and score the laminate along the one side of the accessory groove as shown.



3. Score the other side of the accessory groove with the utility knife. Remove the small strip of foil from the frame.



4. The accessory groove should now be open and look like the image below.



STEP #2: Applying the Brickmould to the Frame

See figure 1&2. After the unit has been properly installed, apply the head brickmould to the frame by using the rubber hammer and tapping it into the accessory groove. Apply the sill nosing piece into the frame accessory groove the same way as the brickmould. **NOTE: The sill nosing will extend past the window jambs to accommodate the vertical brickmould pieces.** Install the left and right jamb brickmould pieces into the exterior starting at the head first to ensure a proper joint. Use the rubber hammer to tap the brickmould into place. Once the brickmould is fixed into the accessory groove tap the sill nosing left or right to flush it with the ends of the brickmould.

STEP #3: Fastening the Brickmould Joints

See figure 3. The top horizontal brickmould or (head) will have two small holes on each end of the brickmould. Use a #10 x 2” stainless fastener and fasten the two brickmould joints together. The fastener will need to enter the small screw boss cavity shown in figure 3 for both vertical brickmould pieces.

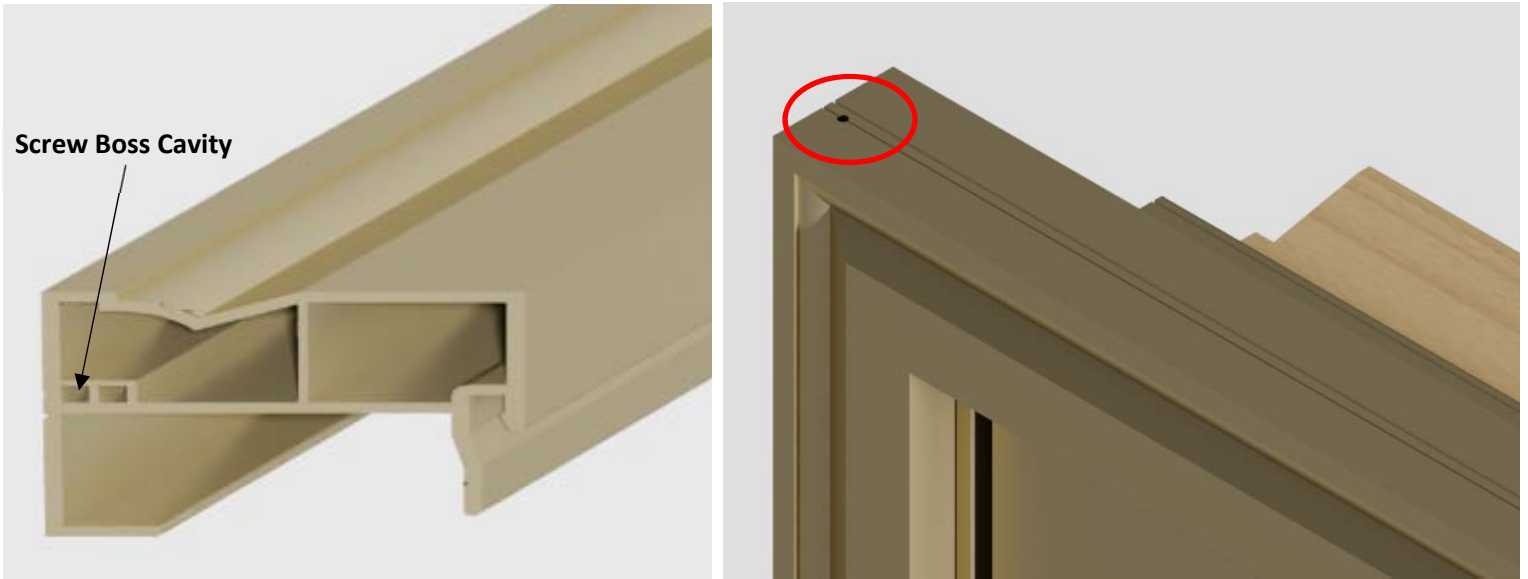


Fig. 3

THANK YOU
FOR PURCHASING KOLBE PRODUCTS