

ACOUSTIC

**SOUND TRANSMISSION CLASS
TEST REPORT****Series/Model: T-SLD3 Teutonic
Tilt-Slide Doors**

Prepared for:
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AIRBORNE SOUND TRANSMISSION LOSS (STC) ASTM E90-09
INTRODUCTION:

This report presents the sound transmission results of a:

T-SLD3 Teutonic Tilt-Slide Doors

The testing and data analysis were completed on: **Friday, August 22, 2014**

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Summary of Results
T-SLD3 Teutonic Tilt-Slide Doors

Glazing Description		Test Results		
		STC	Def	OITC
Glass Type:	1 3/32" (27.8 mm) Insulated Laminated Glass Unit (IG)	36	31	32
Exterior Lite:	3/16" (4.8 mm)			
Gap / Airspace:	13/32" (10.3 mm)			
Interior Lite:	1/2" (12.7 mm) Laminated			

SPECIMEN DESCRIPTION:
Manufacturer: Kolbe and Kolbe Millwork Co., Inc.

Specimen: Patio Door

Model # / Series: T-SLD3 Teutonic

Material: Vinyl

Size: 71.50" W x 81.50" H

Area: 40.5 -ft²
Weight: 389.8-lbs

Weight (psf): 9.6 -lb/ft²
Glazing Details:

(Measured Thickness)

1 3/32" (27.8 mm) Insulated Laminated Glass Unit (IG)
Exterior Lite: 3/16" (4.8 mm)

Space/Gap: 13/32" (10.3 mm)

Interior Lite: 1/2" (12.7 mm) Laminated

Sash Size: Operable: 33 5/8"W x 78 1/4"H Stationary: 33 5/8"W x 78 1/4"H

Daylight Opening: Operable: 26 1/8"W x 71"H Stationary: 26 1/8"W x 71"H

Additional Details: Test Specimen was identified as a T-SLD3 Teutonic Tilt-Slide Door.

Hardware: Handle Assembly

Drainage: 2 Weeps

Weatherstripping:

Component	Location	Weatherstrip Type	Height, in	Qty
<i>Frame</i>	Head	Vinyl Double Fin	1/4"	1
<i>Frame</i>	Jamb	Vinyl Double Fin	1/4"	1
<i>Frame</i>	Sill	Vinyl Double Fin	1/4"	1
<i>Frame</i>	Meeting Rail	Vinyl Double Fin	1/4"	1
<i>Active Sash</i>	Entire Perimeter	Vinyl Double Fin	1/4"	1

TEST METHOD:
Sound Transmission Test

ASTM:E90(09), "Laboratory Measurement of Airborne Sound Transmission of Building Partitions," was followed in every respect. The STC value was obtained by applying the Transmission Loss (TL) values to the STC reference contour of ASTM: E413(10), "Determination of Sound Transmission Class." The actual transmission loss at each frequency was calculated by the following equations:

$$TL = NR + 10 \log S - 10 \log A_2$$

where: TL = Transmission Loss (dB)

NR = Noise Reduction (dB)

S = Surface area common to both sides (sq. ft.)

A₂ = Sound absorption of the receiving room with the sample in place (sabins)

OITC Procedure

ASTM:E1332(10a), "Determination of Outdoor-Indoor Transmission Class", was followed in every respect. Basically, the OITC was calculated by using the sound transmission loss values in the 80 to 4000 Hz range as measured in accordance with ASTM E-90(09). These transmission loss data are then used to determine the A-weighted sound level reduction of the specimen for the reference source spectrum specified in Table 1 of ASTM E1332(10a). The appropriate calculations were made to determine the OITC value. TL measurements were obtained in a single direction, from Source Room to the Receiving room. The source room has a volume of 2948-ft³ (83-m³) and the receiving room has a volume of 5825-ft³ (165-m³).

Windows & Doors: Windows and Doors are operated at least 5-times prior to testing. The test unit is operational unless otherwise stated. The temperatures and relative humidity of the termination room met the requirements of the standard during and after the test. All frequencies met the requirements for 95% confidence established by the standard unless noted. Noise reduction measurements were performed in a single direction (source room to receiving room).

TEST EQUIPMENT:

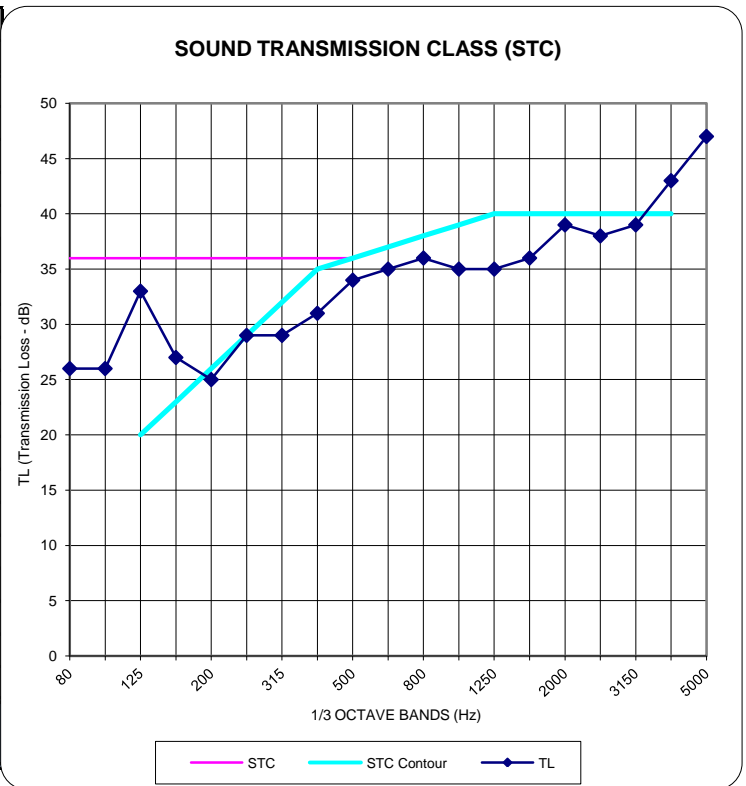
Item Description	ID#	Manufacturer/Model	Serial #	Cal. Due	Location
1/2" Pressure Condensor Mic	PT-162-075	Gras/40AD	19220-1244	5/22/2015	Reverberation Chamber
1/2" Pressure Condensor Mic	PT-162-108	Gras/46AD	167994	12/10/2014	Source Chamber
Microphone Calibrator	PT-162-076	Norsonic/1251	29144	5/22/2015	N/A
Data Acquisition Module	PT-162-107	National Instruments/NI9234	1735986-1893EB3	8/27/2014	Control Center
Temp/Humidity Sensor	PT-162-077	Dwyer/Series RH	M90714-e4SV-Y	6/4/2015	Reverberation Chamber
Temp/Humidity Sensor	PT-162-079	Dwyer/Series RH	m93237-E09w-A	6/4/2015	Source Chamber

REMARKS:

The test sample will be retained for a period of 10-days and then discarded if no written return-request received.

TEST RESULTS

1/3 Oct. Band, Hz	L ₁ (dB)	L ₂ (dB)	Bkgd (dB)	A _v (m ²) Sabins	TL (dB)	Def (dB)	95% Conf.	Notes	
								1	2
80	92.5	66.0	47.5	4.3	26	-	2.4		
100	97.1	68.9	45.2	6.0	26	-	1.9		
125	99.3	66.6	46.0	3.3	33	0	2.3		
160	95.2	69.2	39.6	3.3	27	0	1.7		
200	89.9	64.3	37.4	4.3	25	1	1.5		
250	93.1	64.4	37.4	3.9	29	0	1.0		
315	95.7	66.1	34.1	4.1	29	3	0.7		
400	97.0	65.2	32.8	4.3	31	4	0.6		
500	99.8	64.5	32.2	4.8	34	2	0.5		
630	98.5	62.3	27.1	4.8	35	2	0.5		
800	96.3	58.4	24.1	5.3	36	2	0.3		
1000	94.1	57.1	23.8	5.5	35	4	0.4		
1250	93.3	56.6	22.1	5.9	35	5	0.2		
1600	94.4	56.0	20.0	6.8	36	4	0.3		
2000	94.6	52.0	20.7	7.8	39	1	0.2		
2500	95.7	53.9	19.2	8.3	38	2	0.2		
3150	93.0	50.3	19.8	8.8	39	1	0.2		
4000	88.4	40.8	20.6	11.0	43	0	0.3		
5000	86.3	33.9	21.6	12.6	47	-	0.4		


STC Rating: 36

 TL = Transmission Loss (dB)
 Def = Deficiencies (below STC contour)

Deficiency: 31

Note #1: Noise Level was less than 10dB above ambient.

Note #2: Confidence Level Exceeded

OITC Rating: 32
Test Conditions:

 Laminated Glass Temp(°C):
 Exterior: N/A
 Interior: 23.4

 Temp(°C): % RH: ATM (hPa)
 Source Room: 24.1 63 980
 Receive Room: 23.4 63 980

SPECIMEN IDENTIFICATION:

Type: Patio Door
Series: T-SLD3 Teutonic Tilt-Slide Doors
Size: 71.50" W x 81.50" H **Area:** 40.5 -ft²
Depth: 3 1/4"
Mass: 390 -lbs **Mass (psf):** 9.6 -lb/ft²

Test Date: 22-Aug-14
Time Stamp: 2:25 PM
Tested by: PAD

Glazing Description

1 3/32" (27.8 mm) Insulated Laminated Glass Unit (IG)
 Exterior Lite: 3/16" (4.8 mm)
 Gap / Space: 13/32" (10.3 mm)
 Interior Lite: 1/2" (12.7 mm) Laminated



* As stated by Manufacturer.